



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3533-1

Job Sheet 203010



Part No: D3533-1

Job Qty: 100 pcs

Part Name: Set Screw



Part Weight: 0 lbs

Job Created: 11/7/19

Due Date: 12/16/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG REV B IPP Rev:A New Issue 06-07-25 JLM verified by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	100		12/16/19	0.00	0.00	Purchasing - 1		NE NOV 20 2019
		100					Purchasing - 2		
		100					Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	100		12/16/19	0.00	0.00	Packaging 2 - 1 - B4B		NE NOV 20 2019
		100					Packaging 2 - 2 - B4B		
		100					Packaging 2 - 3 - B4B		
		100					Packaging 2 - 5 - B4B		
		100					Packaging 2 - 4 - B4B		
		100					Packaging 2 - 6 - B4B		
		100					Packaging 2 - 7 - B4B		
		100					Packaging 2 - 8 - B4B		
		100					Packaging 2 - 9 - B4B		
		100					Packaging 2 - 10 - B4B		
		100					Packaging 2 - 11 - B4B		
		100					Packaging 2 - 12 - B4B		
		100					Packaging 2 - 13 - B4B		
		100					Packaging 2 - 14 - B4B		
		100					Packaging 2 - 15 - B4B		
		100					Packaging 2 - 16 - B4B		
		100					Packaging 2 - 17 - B4B		
		100					Packaging 2 - 18 - B4B		
		100					Packaging 2 - 19 - B4B		
		100					Packaging 2 - 20 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S233488



Part: D3533-1

Job No: 203010

Serial No/Batch: S233488

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/20/19

Plex 11/7/19 10:29 AM Dart.lajeunesse.marie

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	DAS 84 9-89 51038
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	100 pcs	12/16/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	DAS 81 9-89
				QC 6 - 81	JAN 07 2020
130 Packaging 3-1 - Stock - B4B	100 pcs	12/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	

DAS
82
9-89

1/7/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				140 QC 21 - SA	100 pcs
				QC 21 - SA - 70	
				QC 21 - SA - 53	JAN 08 2020
Part Op 110 - (Receive & Inspect for Damage & Mat'l Certs) Descriptions: 120 - (QC6- All purchased or subcontracted products) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
92311A564	Set Screw D3533-1	100 pcs (1 ea)	100-Purchasing	S233487	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	92311A564	100	0	0	
Part Specifications					
Specifications could not be found.					

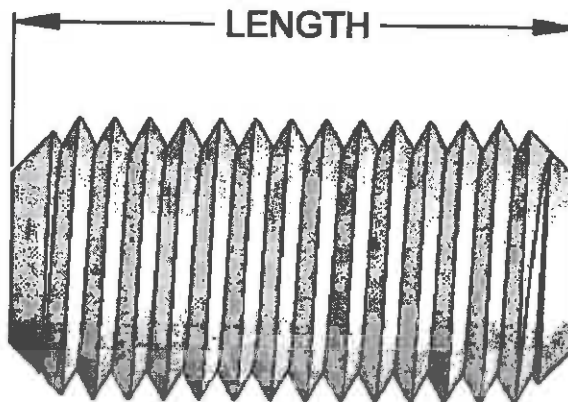
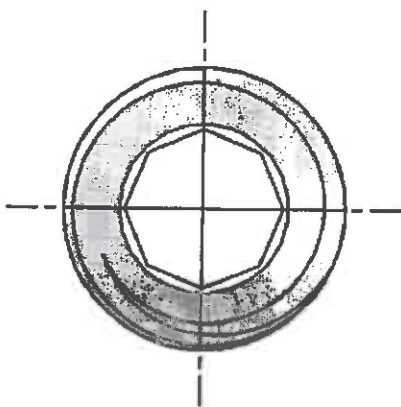
Plex 11/7/19 10:29 AM Dart.lajeunesse.marie



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED [Signature]	DRAWING NO. D3533	REV. B SHEET 1 OF 1
DATE 07.06.14		TITLE SET SCREW	SCALE NTS
REV	DATE	DESCRIPTION	
A	06.07.12	NEW ISSUE	
B	07.06.14	ADD D3533-3; ADD MATERIAL/FINISH COLUMN	

SPECIFICATION CONTROL DRAWING

RELEASED
07-08-03 [Signature]



B

PART NUMBER	MATERIAL AND FINISH	SIZE	LENGTH	POSSIBLE SUPPLIER
D3533-1	18-8 STAINLESS STEEL	1/4-28 UNF	1.000	McMASTER-CARR, P/N 92311A564
D3533-3	BLACK OXIDE ALLOY STEEL	#8-40 UNF	0.188	McMASTER-CARR, P/N 91375A161

B

NOTES:

- 1) TYPE: CUP POINT HEX HEAD SET SCREWS
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 703010 [Signature]

1971-03

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS		Engineering Water Jet Supplier Quality																			
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)																			
Description Work Order Deviation		Disposition																							
Root Cause <table border="1"><tr><td>Operator</td><td></td></tr><tr><td>Manufacturing Process</td><td></td></tr><tr><td>Equip/Tooling</td><td></td></tr><tr><td>Handling/Preservation</td><td></td></tr><tr><td>Material</td><td></td></tr><tr><td>Product Improvement</td><td></td></tr><tr><td>Process Improvement</td><td></td></tr><tr><td>Human Factors</td><td></td></tr></table>		Operator		Manufacturing Process		Equip/Tooling		Handling/Preservation		Material		Product Improvement		Process Improvement		Human Factors		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong	
		Operator																							
Manufacturing Process																									
Equip/Tooling																									
Handling/Preservation																									
Material																									
Product Improvement																									
Process Improvement																									
Human Factors																									
Bending		Misaligned/off center		Folio/Program		Outside Tolerance		Drawing																	
Crushing		BOM/Route		Grain Direction		Finish		Part Lost/Missing																	
Cracks		Broken/Damage/Defect		Weld		Misread																			
Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled																					
Marks/Chatter		Drill Holes		Out of Sequence																					
Mislabeled		Fit/Function		Off-set/Set-up																					
Other/Details:																									
Completed By Lead hand / Supervisor QC / QA Coordinator																									



PURCHASE ORDER
POHB045040

**Special Comments:**

NOV 11 2019



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045040**



Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
4		3495T51		1/pk	Heavy Duty Wire Rope Thimble - for Lifting, 18-8 Stainless Steel, for 5/8" Rope Diameter	Firmed X4	-	11/15/19	4 Ea	0 Ea	4 Ea	\$17.70/Ea	\$70.80
												NOV 20 2019	
5		3570T35		1/pk	Lifting Ring	Firmed X3	-	11/15/19	3 Ea	0 Ea	3 Ea	\$56.33/Ea	\$168.99
												NOV 20 2019	
Grand Total:													\$462.43

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/11/19 7:36 AM Dart.Lavoie.Chantal

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: N/A

Purchase Order
POHB045040

Order Placed By
Chantal Lavoie

McMaster-Carr Number
4913922-01

Packing List

Page 1 of 1

11/08/2019

Line	Product	Ordered	Shipped
1	92311A564 18-8 Stainless Steel Cup-Point Set Screw, 1/4"-28 Thread, 1" Long, Packs of 50	2 Packs	2 ✓
2	6264K52 Connecting Link for ANSI Number 40-SS Single Strand Corrosion-Resistant Roller Chain	10 Each	10 ✓
3	6641A41 Flexible Gasket Maker Sealant, Loctite 598, 2.36 oz. Tube, Expires 02/21	10 Each	10 ✓
4	3495T51 Heavy Duty Wire Rope Thimble - for Lifting, 18-8 Stainless Steel, for 5/8" Rope Diameter	4 Each	4 ✓
5	3570T35 Pear-Shaped Link for Lifting, for 1/2 Chain Trade Size (One Chain)	3 Each	3 ✓

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

Sarah Weinberg
Sarah Weinberg
Compliance Manager

RECEIVED

NOV 11 2019

DART AEROSPACE LTD.